



19-01-2015  
ARCHIV

ČASOVÉ DODACÍ PODMÍNKY

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	---
without burrs acc. WN 11310	X
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	---
oil-free / free of grease	---
oiled	---
oiling permissible	---
Indicate the required condition at time of delivery with an X.	

Bend radii R20 24/15/40

First angle projection	02	State was RFQ	T54861	20 H11	+0.130 0																														
General tolerance (GT) in mm		Blank length 544mm added		Set measure 240mm in parentheses																															
Size range		Index		alteration																															
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Lengths (L) and angle (L/Δ) = ± GT		Title:		Production																															
Tolerance Symbols ISO 1101		bracket roller channel		Scale																															
○ roundness = 1/2a-Tol. - □ straightness/flatness = GT ⊙ concentricity/run out = GT ≡ symmetry = GT // parallelism = GT ⊕ position = GT		Drawing number 55044232001		Sheet: 1 of: 1																															
Languages: DE, EN		Confidential document		Repl.																															
		Refer to protection notice ISO 16016		Orig.																															

POPOVÉ. PRAŠKOVÝ NÁTĚR

Powder paint favored:

Paint according to WN 11500					
Type of paint	Short code	RAL	Colour-shade	Unit of gloss	Inciden.
Primer					
Top coat	2-K-L	3020 HR	traffic red	30	60°
Single coat paint					
Powder paint	P-L	3020 HR	traffic red	30	60°
CTL-coat					
Heat resistance paint					